

Labels: Flexo (Line)

First Place

McDowell Label

Wreckage

Press: Gallus Printing Plates/
Screens/Cylinders: Dupont Anilox
Rolls: Harper Dies: RotoMetrics
Substrate: Ritrama Inks/Coatings/
Adhesives: Actega

Second Place

McDowell Label

Burner

Third Place

McDowell Label

CBD Topical



Labels: Flexo (Process)



First Place

Labeltronix

Annadoll

Press: Nilpeter Printing Plates/Screens/
Cylinders: Trisoft Anilox Rolls: Harper
Dies: RotoMetrics Substrate: Bright
Silver Foil Inks/Coatings/Adhesives:
Siegwerk

Second Place

McDowell Label

Current Mood

Third Place

McDowell Label

Citrine Crystal

Labels: Flexo (Line and Screen)



First Place

McDowell Label

Endurance

Press: Gallus Printing Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Ritrama Inks/Coatings/Adhesives: Actega

Second Place

McDowell Label

Sweet & Sexy

Third Place

Outlook Group

**Mighty Spark
Ground Chicken
PS Label**

Labels: Combination Process



First Place

Multi-Color Corp. Wine and
Spirits

Hypatia

Press: Gallus TCS250 Printing
Plates/Screens/Cylinders: AGFA/
Screeny/Gallus Anilox Rolls:
Harper (for coating) Dies:
Universal Engraving Substrate:
Killer White Inks/Coatings/Adhe-
sives: Siegwerk

Second Place

McDowell Label

Moroccan Nights

Third Place

McDowell Label

C4 Candy Shoppe

Labels: Screen (Rotary or Flat)



First Place

Monvera Glass Décor
**Kashmir and Kind Low
THC Body Oils**
Press: Fermac FO6 Printing Plates/
Screens/Cylinders: Four Substrate:
Glass - Amber Frosted Inks/
Coatings/Adhesives: Ceramic Inks

Second Place

Monvera Glass Décor
**Marble Distilling
Vodka**

Third Place

Monvera Glass Décor
Superstition Meadery

Wine and Beer Labels: Flexo

(Line and Screen)



First Place

Multi-Color Corp. Canada
**Ron Matusalem Gran Reserva
15 - Generic Face 70cl**
Press: Nilpeter Printing Plates/Screens/
Cylinders: Cyrel Fast/RotoMetrics
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Avery Dennison Inks/Coat-
ings/Adhesives: Siegwerk

Second Place

McDowell Label
Straight Rye Whiskey

Third Place

Multi-Color Corp. Wine
and Spirits
Crucible

Labels: Digital



First Place

Multi-Color Corp. Australia
Jurlique - Rose Body Oil
Press: HP Indigo WS 6600
& Digicon Dies: RotoMetrics
Substrate: Castgloss/Raflatac
Inks/Coatings/Adhesives: Electro
Ink/HP Inks, Kurz Foil, Gloss
Laminate/BJ Ball

Second Place

Shanghai Huangjin Printing
Co.
Alcohol Label

Third Place

The Great Little Box Co.
Honeybrew Kombucha

Wine and Beer Labels: Flexo (Line and Text)

First Place

Multi-Color Corp. Canada
**Diabolica Rosé 750ml
Front Label 2018**
Press: Nilpeter Printing Plates/
Screens/Cylinders: Cyrel Fast
Anilox Rolls: Harper Dies:
RotoMetrics Substrate: Avery
Dennison Inks/Coatings/Adhesives:
Siegwerk

Second Place

McDowell Label
Cask Strength

Third Place

McDowell Label
Premium Vodka



Wine and Beer Labels: Flexo (Process)



First Place

Labeltronix
Annadoll
 Press: Nilpeter Printing Plates/
 Screens/Cylinders: Trisoft Anilox
 Rolls: Harper Dies: RotoMetric
 Substrate: Bright Silver
 Foil Inks/Coatings/Adhesives:
 Siegwark

Second Place

McDowell Label
2017 Pinot Noir

Third Place

Multi-Color Corp. Wine and
 Spirits
Freakshow Chardonnay

Wine and Beer Labels:

Offset (Line and Text)



First Place

Multi-Color Corp. Wine
 and Spirits
Raymond

Press: Gallus TCS250 Print-
 ing Plates/Screens/Cylinders:
 AGFA/Gallus Dies: Uni-
 versal Engraving Substrate:
 Velvet Inks/Coatings/Adhesives:
 Siegwark

Second Place

Multi-Color Corp. Canada
**L'Envol Mousseux 750ml
 Face**

Third Place

Multi-Color Corp. Canada
**Pereira Red 750ml Face
 2018**

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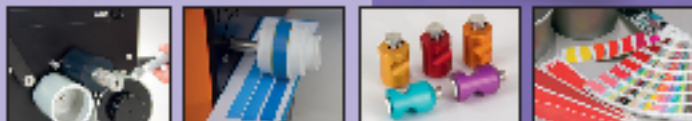


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Wine and Beer Labels:

Offset (Line and Screen)



First Place

Multi-Color Corp. Wine and Spirits

Round Pond

Press: Gallus TCS250 Printing
Plates/Screens/Cylinders: AGFA/
Gallus Anilox Rolls: Harper (for
coating) Dies: Universal Engraving
Substrate: 70 lb. Bright
White Felt Inks/Coatings/Adhesives:
Siegwerk

Second Place

Multi-Color Corp. Wine and Spirits

Instigator

Third Place

Multi-Color Corp. Wine and Spirits

Opaque

Wine and Beer Labels: Digital (Process)

First Place

The Great Little Box Co.

Red Truck Lager

Press: HP WS6800 Dies: 1 - 5" x 7.9375" Substrate: 2mil Silver
Metalized Bopp W/S7000
Adhesive Inks/Coatings/Adhesives:
HP Inks/1 mil Matte Laminated
(self wound)



Second Place

Multi-Color Corp. Australia
M for Mollie

Third Place

Multi-Color Corp. Australia
6 Ft 6 - Art Range

Wine and Beer Labels: Offset (Process)



First Place

Multi-Color Corp. Australia

Hardys - Char No. 3

Press: Nilpeter MO 4 Printing
Plates/Screens/Cylinders: Kodak/
UEI/Stork Dies: RotoMetrics
Substrate: Cotone Bianco/Spic-
ers Inks/Coatings/Adhesives: UV
Ink/DIC, Kurz Foil

Second Place

Multi-Color Corp. Australia

The Bond

Third Place

Multi-Color Corp. Wine and Spirits

Prayers of Sinners

Wine and Beer Labels:

Digital (Image and Text)



First Place

Shanghai Huangjin Printing Co.

Alcohol Label

Press: Epson Sure Press
L-4033AW & L-6034VW Sub-
strate: Matte Chrome PET

Second Place

Valley Forge Tape & Label Co.

**Lancaster Brewing
Chimera Ale Label**

Flexible Packaging: Flexo (Line)

First Place

McDowell Label
Deviously Black
Press: Gallus Printing Plates/Screens/
Cylinders: Dupont Anilox Rolls: Harper
Dies: RotoMetrics
Substrate: Klockner
Inks/Coatings/Adhesives: Actega



Second Place

McDowell Label
Venetian Lace

Third Place

McDowell Label
C4 Zero Sugar

Flexible Packaging: Flexo (Line and Screen)



First Place

McDowell Label
Go To Black
Press: MPS Printing Plates/Screens/Cylinders:
Dupont Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Fasson Inks/Coatings/Adhesives: Actega

Second Place

McDowell Label
Ultra Vivid

Third Place

McDowell Label
Girl Boss

Flexible Packaging: Flexo (Process)



First Place

Flexitek De Mexico S.A. De C.V.
Dulce Travesia Barcel
Press: Soma Premia Printing Plates/Screens/Cylinders: Kodak/133/Sleeve Rossini Anilox
Rolls: Apex GTT Substrate: Bopp matte
Inks/Coatings/Adhesives: Siegwerk/Dow

Second Place

ProAmpac
Kaytee Winter Blend

Third Place

ProAmpac
Pride Lands Premium Bloom Soil

Flexible Packaging: Gravure



First Place

American Packaging Corp.
Hershey Nuggets Special Dark Chocolate with Almonds Share Pack
Press: Rotogravure Comexi Press
Printing Plates/Screens/Cylinders: Trident (C 70-0-130; M 70-2-120; Y 70-0-130; K 70-4-115) Substrate: OPP/ WHDPE with Laser Score
Inks/Coatings/Adhesives: INX Ink/Henkel Adhesive

Second Place

Print Master Co., LTD.
Bag Frozen Strawberry

Third Place

Jupiter Laminators
Tower Nuts and Dry Fruits

Flexible Packaging: Digital

First Place

R.B. Dwyer Company, Inc.

Electric Jellyfish Hazy IPA 16oz Printed Shrink Sleeved Can

Press: HP Indigo 6900, HP Indigo 8000, ABG Digicon **Printing Plates/Screens/Cylinders:** FLEXO Printing Plates/Digital Line screen 175 **Anilox Rolls:** 400 Line/5BCM **Substrate:** Clear .045 PETG (Recyclable Film) **Inks/Coatings/Adhesives:** HP Electroinks/Clear OPV/Matte Varnish



Folding Cartons: Offset

First Place

Diamond Packaging

Anna Sui Fantasia Mermaid

Press: Heidelberg Speedmaster XL 105 Offset Press (with Compact Foilers cold foil unit) **Printing Plates/Screens/Cylinders:** Agfa Thermostar P-970 (Agfa Avalon N8-24 thermal platesetter) **Dies:** Metal Magic (embossing dies); Diamond Packaging (cutting dies) **Substrate:** Iggesund Invercote G .017 paperboard (FSC-certified) **Inks/Coatings/Adhesives:** Huber offset inks, coatings; ITW Foils (ICF 100-500) cold foil, adhesive



Second Place

Hub Folding Box Co.

Ketel One Botanicals/Diageo

Third Place

Beyer Graphics Inc.

Memorial Day Box



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Folding Cartons: Digital



First Place

Zumbiel Digital

Airheads Big Bar

Press: Kodak Prosper Press 6000S in-line w/flexo press
Printing Plates/Screens/Cylinders: Kodak Flexcel Anilox Rolls: 400 e-flow
Dies: Platen dies, mfg. internally
Substrate: Clearwater SBS
Inks/Coatings/Adhesives: Kodak Digital inks, Sun Chemical inks, Aqueous overprint varnish from Sun Chemical

Corrugated (Preprint):

Flexo - Line and Screen



First Place

International Paper - Tucker

Harvest Hill Beverage Co. Lemonade Stand

Press: Allstein
Printing Plates/Screens/Cylinders: 6 colors + varnish
Anilox Rolls: Pamarco CMK 108 Yellow 800/2.3, 7685 Blue 60D/4.7, 2613 Purple 550/5.5
Dies: 1 around, 6 across
Substrate: Kemigraph 33 lb.
Inks/Coatings/Adhesives: Specialty water base

Corrugated (Preprint): Flexo - Process

First Place

International Paper - Tucker

International Paper, Malibu Rum

Press: Allstein
Printing Plates/Screens/Cylinders: Dupont DPL, 120 Linescreen, sleeve mounted
Anilox Rolls: 800/2.3 process colors, 600/4.7 Pantone Brown Pamarco
Substrate: Kemigraph
Inks/Coatings/Adhesives: Specialty inks/water based

Second Place

International Paper - Indianapolis

Special Kitty 40lb

Third Place

International Paper - Indianapolis

Campari Skyy Infusions 175L



Corrugated (Preprint): Digital



First Place

Kaweah Container, Inc.

Saputo Land O' Lakes Whipped Cream Display Box

Press: HP PageWide T400S Digital Press
Dies: Cutting Die supplied by US Die Services
Substrate: Hamburger Container-board - Riegertop
Inks/Coatings/Adhesives: Specialty Brands OPV

Second Place

Kaweah Container, Inc.

Mandarin King Citrus HSC Top

Third Place

Kaweah Container, Inc.

Kingsburg Orchards Nectarines/Blanches Tray

Corrugated (Post/Direct Print): Flexo - Line

First Place

The Great Little Box Co.

Great Little Box Company

Press: Apstar Rotary Press
Printing Plates/Screens/Cylinders: 2 print plates (inside & out) no screen
Anilox Rolls: 350
Dies: Rotary Die
Substrate: ECT 36 E Kraft
Inks/Coatings/Adhesives: waterbase ink/ no coatings or adhesives

Second Place

Proactive Packaging & Display

The Original Super Glue: Wood Glue



Corrugated (Post/Direct Print):

Flexo - Process

First Place

Proactive Packaging & Display

Nimble Nectar HSC

Press: Bobst Masterflex Printing Plates/Screens/Cylinders;
Kodak NXC Flexographic Printing Plates Anilox Rolls;
Manufactured by Pamarco Dies: Bobst Platen Diecut
Substrate: 200BfKemi Inks/Coatings/Adhesives: INX Inks



Corrugated (Post/Direct Print):

Flexo - Line and Screen



First Place

Allpak Container

Perfect by Nature

Press: Martin DRO 1624 NT Printing Plates/
Screens/Cylinders: Preflex Anilox Rolls: Praxair
Dies: Die Techs Substrate: Kemi/Coated
Inks/Coatings/Adhesives: Flint

Second Place

Allpak Container

Kirkland Organic Blueberries

Third Place

Allpak Container

QFC Produce Box

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Corrugated (Post/Direct Print): Digital



First Place

International Label & Printing Co.

Modelo Skid Wrap

Press: Inca Onset X3 Dies: N/A
Zund Cutter Substrate: 41KLP-23m-42k B-flute w/Kemi face Inks/Coatings/Adhesives: Inca

Second Place

Proactive Packaging & Display

SunVista Peruvian Beans Pallet Display Signage

Sustainability Category:

Folding Cartons

First Place

Hub Folding Box Co.

Dobel/Proximo Spirits

Press: Bobst SP76 BMA/28" Hot Leaf Stamping Press Dies: Universal Engraving Stamping Substrate: Ecological Fibers 28-pt. black vat dyed Inks/Coatings/Adhesives: Kurz - Alufin special silver foil

Second Place

Diamond Packaging

Anna Sui Fantasia Mermaid



Specialty Category: Technical Achievement



First Place

Diamond Packaging

Diamond Packaging 2019 Calendar

Press: Heidelberg Speedmaster XL 106 Offset Press (with Compact Foilers cold foil unit) Printing Plates/Screens/Cylinders: Agfa ThermoStar P-970 (Agfa Avalon N8-24 thermal platesetter) Dies: Metal Magic (embossing and debossing dies); Diamond (cutting dies) Substrate: Clearwater Candesce .018 SBS paperboard) header/backers), Domtar Cougar Opaque White Smooth 80 lb. Text (pages), Clearwater Candesce .010 SBS laminated to E-flute (shipper) Inks/Coatings/Adhesives: Huber offset inks, coatings; ITW Foils (CFS 100) cold foil, adhesive

Second Place

Zumbiel Digital

True Chef Meal Kit

Third Place

McDowell Label
2019 Calendar

Sustainability Category: Labels

First Place

Labelcraft Products Ltd.

The Recyclable Enviroliner

Press: WS4500 - Digital Printed/coater to make stock ETI-COHESIO 1702 Dies: Flatbed Substrate: Enviroliner gloss perm 50 lb. - liner is Rolland Enviro Print 100% Inks/Coatings/Adhesives: CMYK, Adhesive = Avery G5590



Sustainability Category: Flexible Packaging

First Place

ProAmpac

Miracle-Gro Performance Organics

Press: Uteco Onyx Printing

Plates/Screens/Cylinders: DuPont EPR 100/70

LPI screen on plates,

19" cylinder repeat

Anilox Rolls: 800 2.0

Substrate: 25% I'm green

polyethylene, a bio-based resin made from Brazilian sugarcane

Inks/Coatings/Adhesives: UV energy cured, high-gloss UV coated, and high-density UV black inks

